



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3646-3
Job Sheet 169809



Part No: D3646-3

Job Qty: 4 ea

Part Name: Arm



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/22/17

Job Tracking No:

Due Date: 1/12/18

Created By: Mario Poulin

Type: Stock

Description:

Customer: Canadian Helicopters Limited - CHL (CCANA01)

1215 Montee Pilon Les Cedres, QC, J7T 1G1 Canada ph:(450) 452-3000 fx:(450) 452-2483.

Note: DWG REV C IPP Rev. A new issue 07.07.25 EC verified by:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		1/11/18	0.00	0.00	Start Up Small Fab-4		FF
100	Brake NC	4 pcs		1/11/18	0.00	1.81	Brake NC 1		FF
110	Small Fab	4 pcs		1/11/18	0.00	2.47	Small Fab-4		FF
120	QC	4 pcs		1/11/18	0.00	0.00	QC5		QB
130	Powdercoat	4 pcs		1/12/18	0.00	0.13	Powdercoat4		BDMS-2-7
140	QC	4 pcs		1/12/18	0.00	0.00	QC3		11
150	Packaging	4 pcs		1/12/18	0.00	0.00	Packaging3-1		9-89
160	QC21-SA	4 Ea		1/12/18	0.00	0.00	QC21		21

M138700 START: 8:30 OVL: 7:32 PM FINISH: 9:00

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M304TR0.500W.035 5034343	12	1	0	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Arm	26.500Inches ± 0.130	26.630 26.370		
2	Arm	2.500Inches ± 0.130	2.630 2.370		
3	Arm	5.750Inches ± 0.130	5.880 5.620		
4	Arm	15.000Degrees ± 0.500	15.500 14.500		
5	Arm	45.000Degrees ± 0.500	45.500 44.500		
6	Arm	30.000Degrees ± 0.500	30.500 29.500		

DART
AEROSPACE
S034747

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Arm

PART NO: D3646-3
Original Serial #: S034747
Revision:
Operation:
Change No:

Start up Operation

01/24/18
Job No: 169809